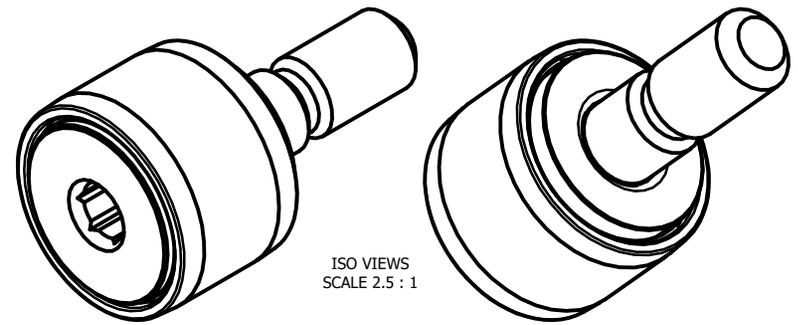
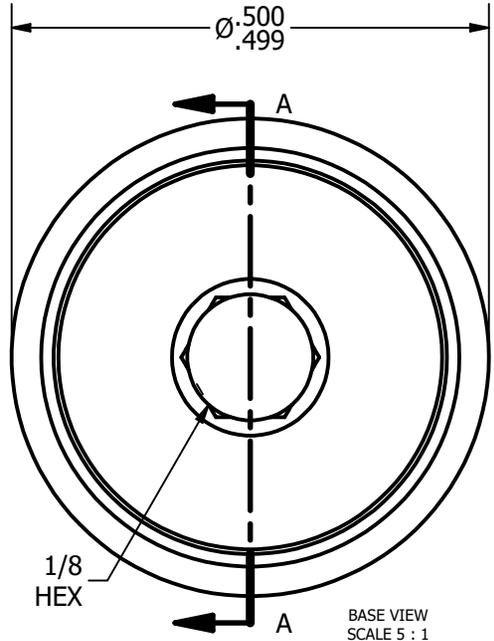


LOAD RATINGS	
RATING	Lbs
RADIAL BASIC DYNAMIC [C]	620
MAXIMUM STATIC CAPACITY [Co]	720

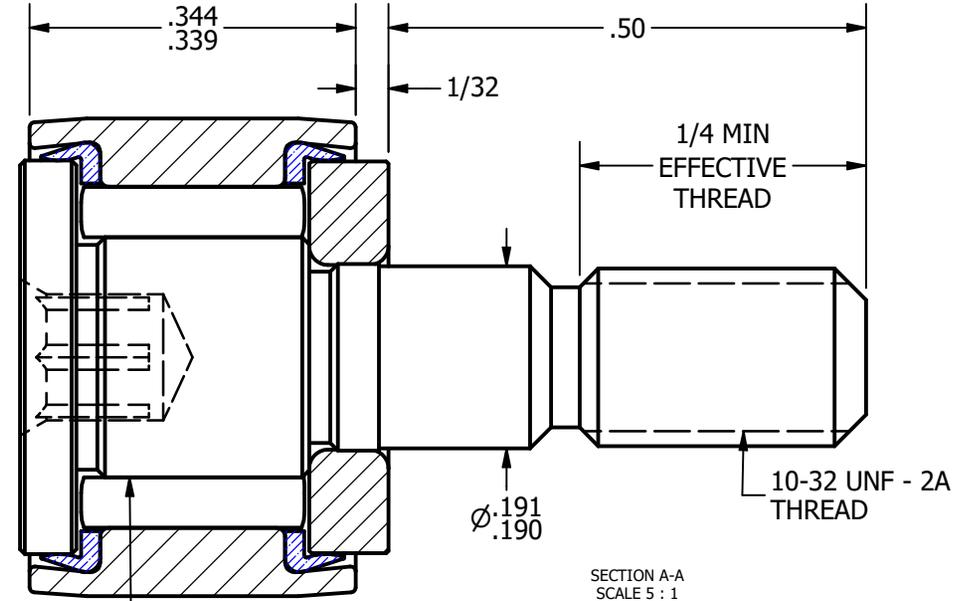
NOTES:
 1. BEARING IS PACKED WITH LITHIUM BASED #2 WEIGHT GREASE
 2. ALL EXPOSED SURFACES HAVE BLACK OXIDE



ISO VIEWS
 SCALE 2.5 : 1



BASE VIEW
 SCALE 5 : 1



SECTION A-A
 SCALE 5 : 1

ZONE HARDENED

MATERIAL NOTES:
 OUTER RACE - BEARING STEEL, HEAT TREATED
 STUD - BEARING STEEL, ZONE HARDENED
 NEEDLE ROLLER - BEARING STEEL, HEAT TREATED
 WASHER - COLD ROLLED STEEL, HEAT TREATED
 SEAL - SYNTHETIC

CUSTOMER PART#	.XX = ± .01 .XXX = ± .005 .XXXX = ± .0005 ANGLES = ± 1' INCH [METRIC] FRACTION = ± 1/32
CHANGE NOTE:	

CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS	
REVISION	
D	AUTHOR. BY
DB	RAM
REV. BY	DATE
SGW	3/15/2011

CARTER MANUFACTURING CO., INC.					
GRAND HAVEN, MICHIGAN 49417					
PART NAME: ASSEMBLY			SHEET 1 OF 2		
	AUTHOR. BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
	DB	RAM	MD	KR	NOTED
	DATE	DATE	DATE	DATE	DRAWING NO.
	3/15/2011	6/10/1997	3/15/2011	3/15/2011	CNB-16-NSB