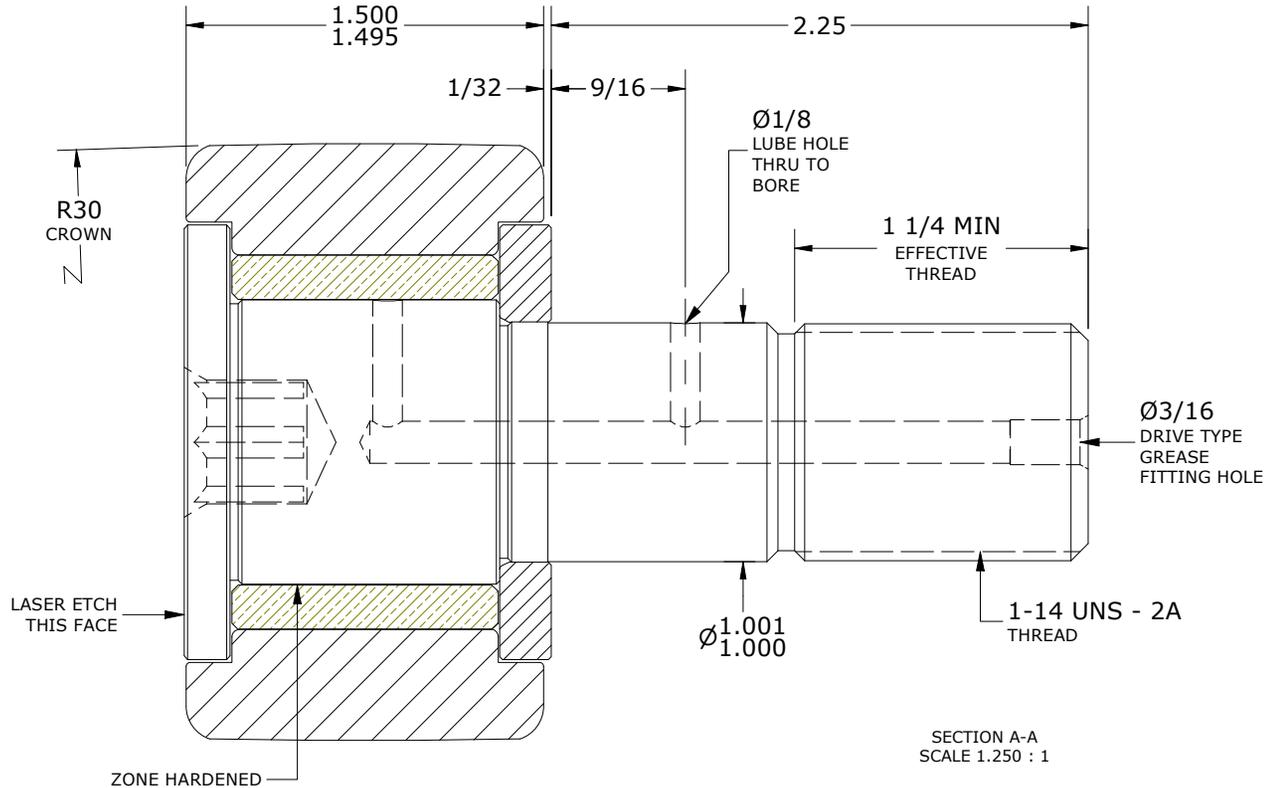
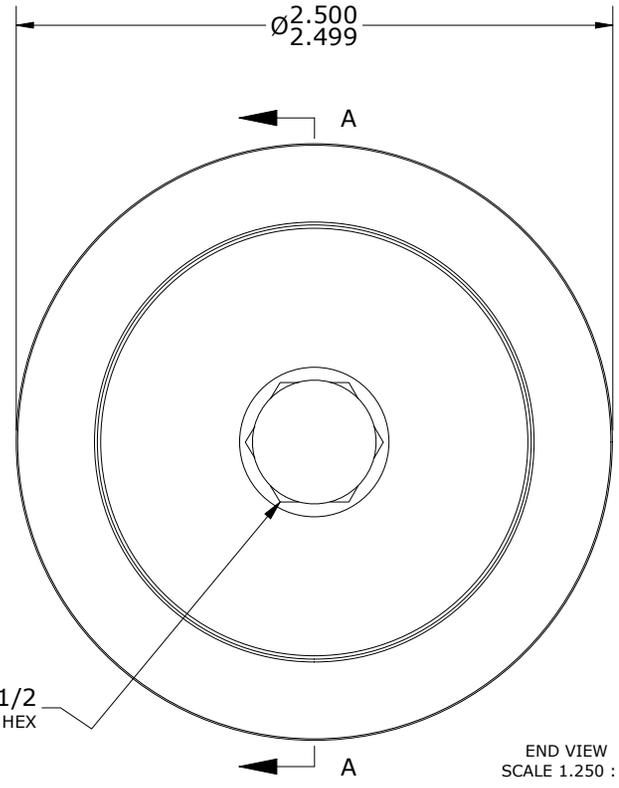
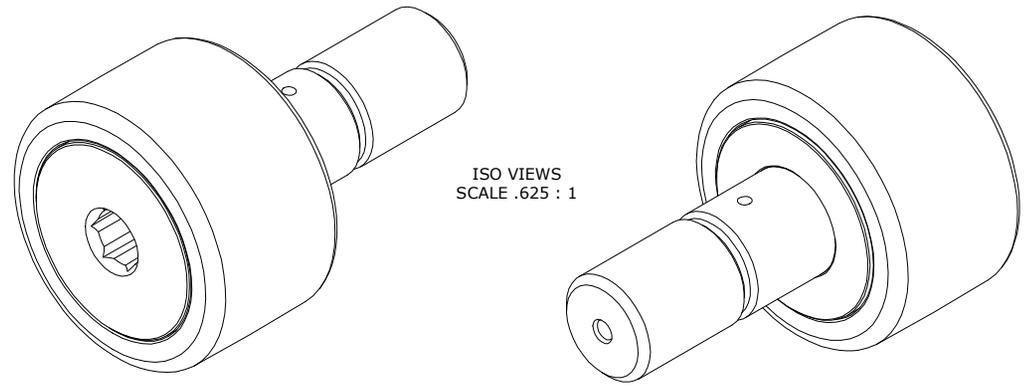


RECOMMENDED MOUNTING HOLE Ø		
Limit	Inch	mm
MIN	1.0000	25.4000
MAX	1.0005	25.4127

NOTES:
 1. BUSHING IS IMPREGNATED WITH CARTER STANDARD NEVERLUBE LUBRICANT.
 2. ALL EXPOSED SURFACES HAVE BLACK OXIDE.
 3. CUSTOM LASER ETCHING IS AVAILABLE UPON REQUEST.

MAXIMUM CLAMPING TORQUE**	
Inch lbf	Nm
1,125	127



**TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES:
 OUTER RING - BEARING STEEL, HEAT TREATED
 STUD - BEARING STEEL, ZONE HARDENED
 WASHER - STEEL, HEAT TREATED
 BUSHING - SINTERED BRONZE

CUSTOMER PART#	XX = ± .01 XXX = ± .005 XXXX = ± .0005 ANGLES = ± 1' INCH [METRIC] FRACTION = ± 1/32
ENGINEERING CHANGE ORDER NOTE	

CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS				CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417			
REVISION				PART NAME: ASSEMBLY		PRODUCT TYPE: SFH	
B	AUTHOR BY HG	DRAWN BY SGW	CHK'D BY MD	SALES KR	MATERIAL NOTED		
REVISION BY SGW	DATE 3/17/2021	DATE 12/21/2016	DATE 3/17/2021	DATE 12/21/2016	SHEET 1 OF 2		