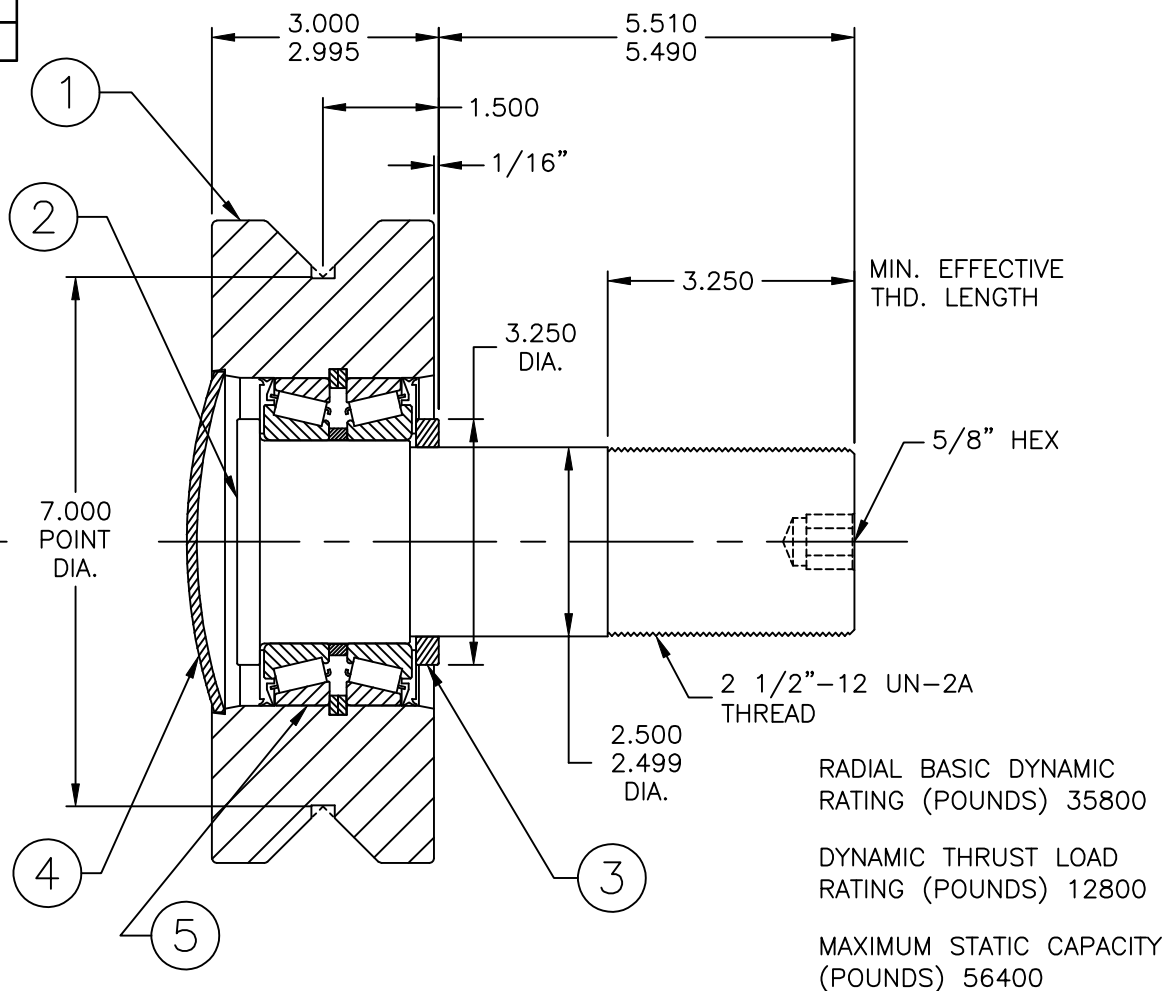
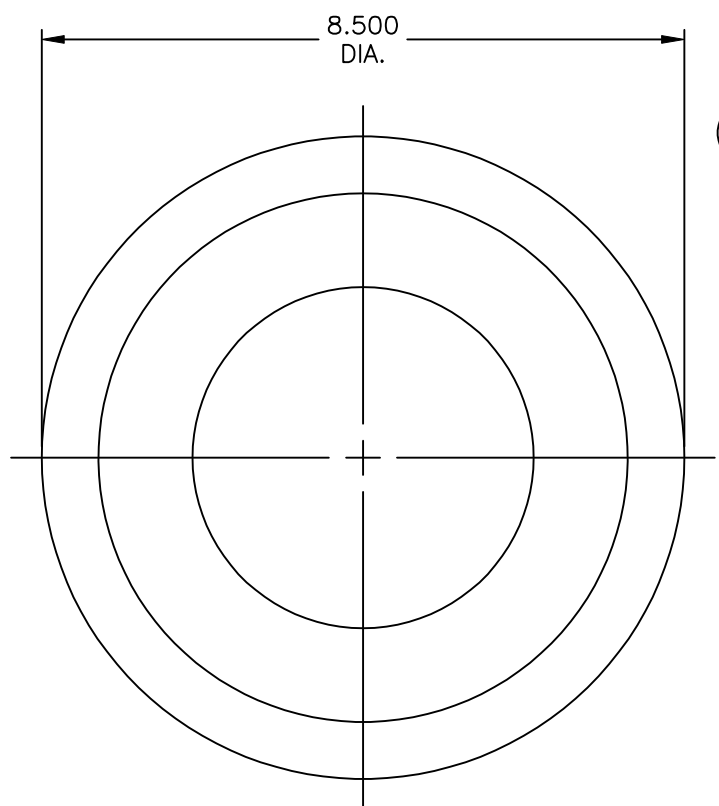


ITEM	NO. REQ'D	PART NUMBER	DESCRIPTION	MATERIAL
1	1	VHR-850-2	OUTER	8620
2	1	PHR-600-3B	STUD	STRESSPROOF
3	1	PHR-600-4	WASHER	8620
4	1	PHR-600-14	END CAP	PUR
5	1	395LA-90329	BEARING ASSY	PUR
	A/R	LOCTITE		

NOTES:
ALL DIMENSIONS ARE IN ENGLISH [METRIC]

DRW. NO. VHR-850-A



MATERIALS:

OUTER - BEARING STEEL, HEAT TREATED
STUD - BEARING STEEL
WASHER - BEARING STEEL
END CAP - COLD ROLLED STEEL
BEARING ASSY - 395LA-90329 (MATCHED SET)

.XX=±.01 .XXX=±.005 .XXXX=±.0005 ANGLES=±1° INCH [METRIC]		CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS.		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417		
CUSTOMER PART #		REVISION		PART NAME: VHR-850 ASSEMBLY		
X	A	AUTHOR. BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
		X	AJH	JAB	X	NOTED
		REV. BY	DATE	DATE	DATE	DRAWING NO.
	X	X	25 JUN 02	12 JUL 02	X	VHR-850-A